



## HALEY PAINT 153 URETHANE

### Application Parameters:

**Recommended Sprayers:** The 153 Urethane has been formulated to Spray, Brush or Roll. For quickest and best application airless spray is recommended. All recommended sprayers include Graco Air Assisted Airless, ProSpray 395, and Graco 395 Airless. The airless pressure should be down to 1400PSI-1600PSI. This is considerably less than spraying paint or 100% acrylic and latex coatings. If the sprayer has no digital display, the normal knob adjustment on a 395 airless should be at the 11:00 o'clock position; with 0 PSI being at 7:00 and 3000 PSI being at 5:00.

**Recommended Spray Tips:** The best airless tip to use is the Graco Finest Finish 214. A Graco Contractor Gun with RAC Guard is suggested (guard part# 246-215).

**Recommended Application:** To achieve the best and most uniformed appearance two very thin fast coats applied in a north to south movement on Panel sheet goods, and east to west on Lap siding is recommended. The coating dries in 15 minutes at 65 degrees and then can be recoated with the second coat. The second coat can be applied as soon as the Urethane is tack free.

153 Must be applied in an enclosed area to reduce temperature, humidity, and wind conditions. The Urethane is water reducible and all equipment, pumps, sprayers, and tools can be cleaned and flushed with water.

If a heavy film, coating run, or sag develops; the thickness of the coating can be dry brushed into itself (while wet) to blend with the surrounding area. For touch up after the coating has dried, a dry brush method is recommended. Apply some coating to a clean, dry chip brush. Then blot the brush with a dry rag or cloth to remove heavy amounts of coating and feather the coating with existing and surrounding area.

**Recommended Coverage:** Proper coverage is assured by achieving approximately 1.5 gallons on a 10'X20' building or about 350 square feet per gallon. Following this guideline, the building should achieve the proper appearance and coating thickness and film build.